

WASP PLA



MATERIAL : PLA

Suggested printing specs.	Value	Unit	Standard
Extruder Temperature	195° +/- 10°	°C	Internal
Bed Temperature	cold to 80°	°C	Internal
Print Speed	60 - 80	mm/s	Internal
Fan	50 - 100	%	Internal
Minimum Nozzle Diameter	0.3	mm	Internal

Material Properties	Value	Unit	Standard
Density	1.24	g/cm ³	ASTM D792
Vicat Point	55 - 60	°C	ASTM D882
Tensile Modulus	65.5	MPa	ASTM 3418
Melting Point	144	°C	ASTM D3418